



**WELCOMES YOU TO SUGARING
WITH THE *POUR-OFF EXTENSION KIT***

Assembling your *Pour-Off Extension Kit*:

The *Pour-Off Extension Kit* can be used to extend the pour-off of any Vermont Evaporator Company Pan. If applicable, remove the current valve from your pan. If you've used pipe tape in assembling your valve, this may require using a pipe wrench. Inside the box you've just opened, you will find:

- one (1) stainless steel union,
- one (1) stainless steel pipe nipple, and
- a smidge of pipe tape.

Cut your pipe tape into three equal lengths. Starting one thread back from the end, wrap a bit of pipe tape around the exit on the evaporating pan. Screw the union onto the exit. Starting one thread back from one end of the pipe nipple, wrap another bit of pipe tape around the pipe nipple. Screw this end into the union. Use the final piece of pipe tape to join the other end of the pipe nipple to the valve. Clean and test your seals by flushing your new pour-off assembly with a solution of baking soda in warm water. Flush with clean warm water. You are ready to sugar!